



design M12x1 dif. refl. sensor (normal) sens. range 20 ... 200mm dif. refl. sensor (beam column.) sens. range 2 ... 82mm dif. refl. sensor (normal) det. range 10 ... 200mm dif. refl. sensor (beam column.) det. range 5 ... 70mm very small angle of beam spread ✓ nearly linear sonic cone because of version with attached beam columnator ✓ status display and alignment mark by LED setup via teach-in input integrated amplifier analog output 0 to 10V or M12 DC))))) switching output with teach-in (

function

ipf-ultrasonic sensors operate as non-contact position switches determining distances by the echo-propagation time process. The temperature compensated propagation time measurement enables a very exact sensing of position over a wide temperature range for sound reflecting objects of any color and material.

The high sonor frequency makes the ultrasonic sensor insensitive to interference.

By connecting the teach-in input with the supply voltage the desired sensing range can be taught.

An LED-display which supports the setting in the teach mode, serves as an alignment mark and a setting control. Analog sensors: Any random interval within a measuring range (measuring range section \ge 5mm) can be taught in for the analog output.

Switching sensors: The sensing range within the detection range can be taught for the PNP with very high accuracy.

Design featuring a beam columnator: By aligning the sensors on this specially-produced attachment element, the lateral prolongation of the sonic cone is reduced and straightened (quasi linear).

applications

- ▶ filling level measurement of bulk materials
- measurement of heights, e.g. packages on conveyor belts or pallets
- distance measurement, e.g. detection of materials that are impossible to recognize optically
- winding and unwinding control for any type of film
- control of material tensioning by means of slack measurement
- detection of thickness and diameters
- length measurement systems



1100 diffuse reflection sensors







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subject to alteration!

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